

Date: Wednesday, 10/06/2009 3:38:36 PM  
 User: Melanie Fauteux

## Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 48475 - 2  
 Estimate Number : 13930  
 P.O. Number :  
 This Issue : 10/06/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 11 Type : SMALL / MED FAB  
 Previous Run : 47891

Drawing Name : BRACKET  
 Part Number : D39421  
 Drawing Number : D3942 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material :  
 Due Date : 15/06/2009

Qty: 80 Um: Each

Written By :  
 Checked & Approved By : MF CP-06-10  
 Comment : Est Rev:A 09-05-11 new issue EC verified by:DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S18GA 304/316 .050 Sheet



Comment: Qty.: 0.0158 sf(s)/Unit Total: 0.2205 sf(s)  
 304/316 .050 Sheet  
 Batch: 111743

ml 09 06 16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3942-1  
 Dwg Rev: A  
 Prog Rev: A

2-Deburr if necessary

ml 09 06 16 (80)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 06 16 (80)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

809/06/16 (80) counts

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1- Bend as per dwg D3942

SB 09/06/17

66

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 48475

Part Number: D39421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

counts  
8 09/06/17 (+66)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify as per dwg and Stock

Location: \_\_\_\_\_

ST139 c

88 09/06/17

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/18

Job Completion



MF  
09-06-17

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 48475
<b>Description:</b> BRACKET	<b>Part Number:</b> D3942-1
<b>Inspection Dwg:</b> D3942 <b>Rev:</b> A	<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

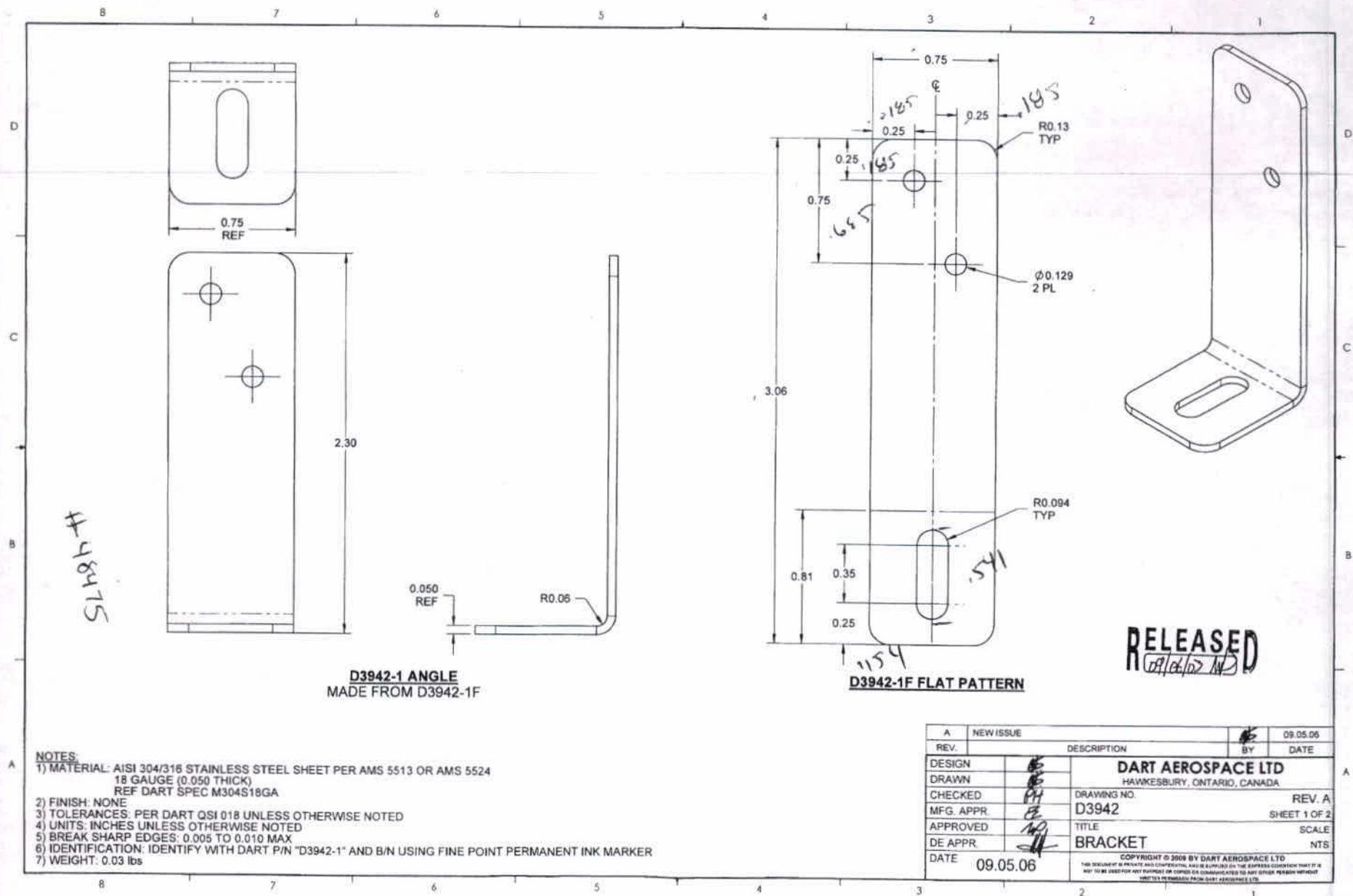
☒ First Article ☐ Prototype[illegible]

Measured by: <i>me</i>		Audited by: <i>S</i>		Prototype Approval: <i>n</i>	
Date: <i>09-06-16</i>		Date: <i>09/06/16</i>		Date: <i>n</i>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



30

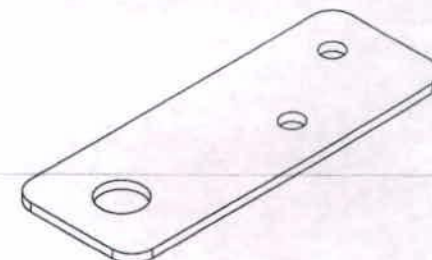
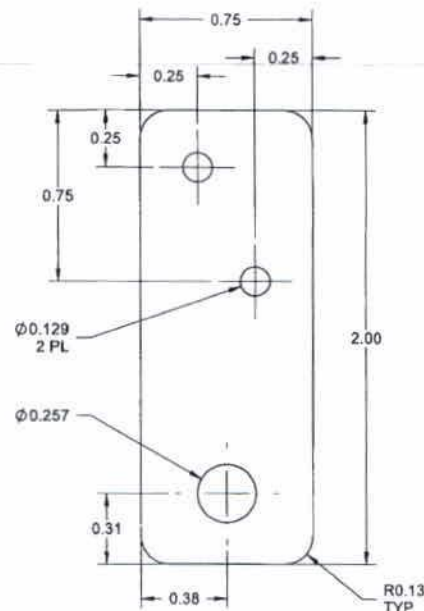


A		NEW ISSUE		09.05.06	
REV.		DESCRIPTION		BY	DATE
DESIGN	BE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	BE				
CHECKED	PH	DRAWING NO. D3942		REV. A	
MFG. APPR.	BE			SHEET 1 OF 2	
APPROVED	NO	TITLE		SCALE	
DE APPR.	NO	BRACKET		NTS	
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#48475

0.050  
REF

**D3942-3 CLIP**



RELEASED  
9/16/05

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524  
18 GAUGE (0.050 THICK)  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3942	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
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